

Installation and Modification Instructions

ΕN

6692 6

Roof box 520

Vehicle Types:	 Taycan Cross Turismo (Y1B) – all vehicles with roof rails (3S1/3S2) with roof transport system (TEQUIPMENT) Taycan (Y1A) – all vehicles with panoramic fixed-glass roof (3FG) with roof transport system (TEQUIPMENT) Macan (95B) – all models with roof rails (I-no. 3S1/3S5) or with roof transport system (5W1/5W4) 911 Carrera (992)/Turbo (992) – all models, body type: ONLY for Coupé with roof transport system (TEQUIPMENT)
	 911 Carrera (991)/Turbo (991) – all models, body type: Coupé ONLY with roof transport system (549) 911 Carrera (997)/Turbo (997) – all models, body type: Coupé ONLY with roof transport system (549) Panamera (971) – all models, NOT Executive with roof transport system (549 or TEQUIP-MENT) Panamera (970) – all models, NOT Executive with roof transport system (549) Cayenne Coupé (9YB) – all models with roof transport system (TEQUIPMENT)
Model Year:	 Cayenne (9YA) – all models with roof rails (3S1/3S2) and roof transport system (5W1/5W4) Cayenne (92A) – all models with roof rails (3S1/3S5) or with roof transport system (5W1/5W4) Cayenne (9PA) – all models with roof rails (3S7) or with roof transport system (3S8) As of 2003

Situation: Instructions for assembly and use

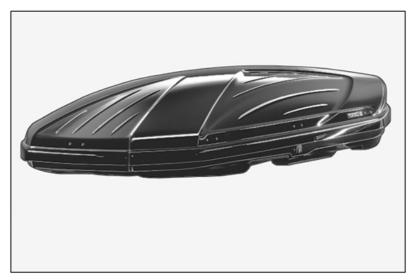


Figure 1

Note: A roof box 520 (\Rightarrow *Figure 1*) can be fitted on the base carriers (roof rail bars or roof transport system, referred to below simply as "roof transport system") of the vehicles specified above.

The roof box 520:

- was tested on the vehicles specified above and adapted accordingly;
- increases the luggage space of the vehicle by approx. 520 litres;
- can be opened from either longitudinal side;
- has air ducts running lengthways, which minimise drag and interfering driving noises;
- has a safety closing system. The key can be removed only when the lid of the roof box 520 is closed properly. To close the lid properly, all six closing points must be closed and the key must be at the "locked" position.

Part nos.: 958.044.000.12 958.044.000.13 \Rightarrow Roof box 520 –colour: black–, set

 \Rightarrow Roof box 520 –colour: Platinum Look–, set

Parts List:



Figure 2

	1 x	Roof box 520 \Rightarrow Figure 2 -1-
955.044.000.59	2 x	\Rightarrow Key with key code, set \Rightarrow Figure 2-2-
	3 x	Tension strap \Rightarrow Figure 2-3-
	1 x	Warning (sticker) \Rightarrow Figure 2-4-
	4 x	T-bolt, M8 x 55 \Rightarrow Figure 2 -5-
	4 x	Clamping piece \Rightarrow <i>Figure 2</i> -6-
	8 x	Butterfly nut, M8 \Rightarrow Figure 2 -7-
	2 x	Profile rail (ski support) \Rightarrow Figure 2 -8-

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	 	4 x 4 x 1 x	Sliding block (plastic) \Rightarrow Figure 2-9- Hexagon-head bolt, M8 x 45 \Rightarrow Figure 2-10- Instructions for assembly and use (not shown)
Spare Parts:	958.044.000.21	1 x	\Rightarrow Assembly kit (small parts/spare parts), set comprising:
		3 x	Tension strap \Rightarrow Figure 2-3-
		4 x	T-bolt, M8 x 55 <i>⇒ Figure 2</i> -5-
		4 x	Clamping piece ⇒ <i>Figure 2</i> -6-
		4 x	Butterfly nut, M8 \Rightarrow <i>Figure 2</i> -7-

Note: The keys (\Rightarrow *Figure 2-2-*) can be re-ordered if lost by specifying the part number and the code "Nxxx" (possible codes range from N001 to N200) specified on the lock cylinder.

Technical Data: • Max. length: approx. 2,180 mm

- Max. width: approx. 895 mm
- Max. height: approx. 400 mm
- Empty weight: 26 kg¹
- ¹ Observe permissible roof load for the vehicle (\Rightarrow Driver's Manual, section on 'Weights')!

Improper loading and fitting of the roof transport system or add-on modules

- \Rightarrow Never load or fit the roof box on the side of the road.
- ⇒ Load the roof transport system or add-on modules in such a way that the load does not project over the sides of the roof area.
- \Rightarrow We recommend that you put the items you are transporting in the Porsche roof box bags.
- \Rightarrow Secure the load sufficiently to prevent it from shifting during the journey.
- ⇒ Regularly check the roof transport system, add-on modules and load before each journey and during longer journeys (every 300 km/187 mls) to ensure that it is seated correctly and securely on the vehicle.
- \Rightarrow Please remove the roof box if you are not using it.

Driving with a roof load

- \Rightarrow Adapt driving style accordingly.
- ⇒ Observe speed instructions and general information on the topic "Roof Transport System" in the Driver's Manual.
- \Rightarrow Driving at higher speeds can cause an increased noise level, especially in vehicles with a sunroof.
- \Rightarrow Allow for different vehicle height.

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\Rightarrow Never drive through a car wash with the roof box fitted.

i Information

Please pass all this information on to the customer as well.

Assembly:

Preparing roof box 520 for mounting

Information

When opening, make sure that the opposite lock is locked.

- 1.1 Unpack the roof box and unlock it with one of the keys supplied. Turn the key clockwise to do this.
- 1.2 Fit the clamping pieces
 - 1 Perforated strips
 - 2 Guide in the roof box floor
 - **3** Desired breaking point (bore) in the perforated strip
 - 4 T-bolt, M8 x 55
 - 5 Clamping piece
 - 6 Butterfly nut, M8
 - 1.2.1 Move all four perforated strips into the guides so that the centre desired breaking point (bore) is centred in the cut-out on the guide.

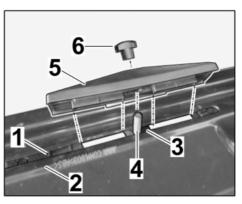


Figure 3

- 1.2.2 Press a T-bolt (M8 x 55) through the desired breaking point (bore) from below.
- 1.2.3 Fit clamping piece onto the thread of the T-bolt.
- 1.2.4 Loosely fit M8 butterfly nut (\Rightarrow *Figure 3*).

Fit the remaining 3 clamping pieces in the same way.

Risk of damage to the load or to the roof box if

- profile rails (ski supports) are not secured.
- ⇒ Never transport profile rails (ski supports) in the roof box unsecured. Always fasten them as described in the instructions for use.

1.3 Fitting ski supports

- 1 Hexagon-head bolt, M8 x 45
- 2 Sliding block (plastic)
- 3 Ski support
- 1.3.1 Position hexagon-head bolt (M8 x 45) into the (plastic) sliding block with the bolt head flush (\Rightarrow *Figure* 4-A-).
- 1.3.2 Guide the (plastic) sliding block together with the M8 x 45 hexagon-head bolt into the groove on the underside of the ski support (\Rightarrow *Figure 4* -**B**-).

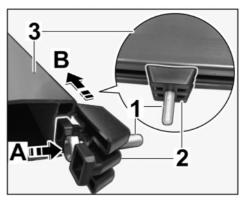


Figure 4

Fit the remaining sliding blocks in the same way.

- 1.3.3 Align the two sliding blocks (underside of ski support) with respect to the width of the perforated strips (guide rail) in the roof box floor (⇒ *Figure 5 -***A**, arrows-).
- 1.3.4 Position thread of the M8 x 45 hexagon-head bolt on the desired breaking point in the perforated strip (\Rightarrow Figure 5-inset A-).
- 1.3.5 Carefully press the ski support with the thread of the M8 x 45 hexagon-head bolt into the perforated strip (\Rightarrow Figure 5-B-) until the ski support is positioned on the guide rail.

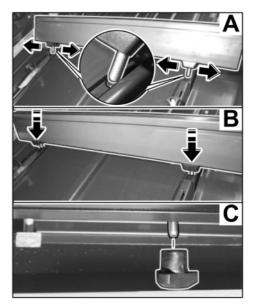


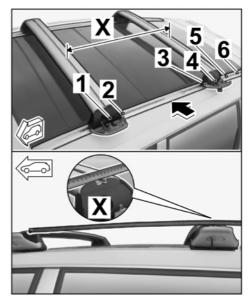
Figure 5

1.3.6 Secure the ski support to the underside of the roof box with two M8 butterfly nuts (\Rightarrow *Figure 5*-C-).

Fit the second ski support in the same way.

- 1.4 Lock roof box 520.
- Fit roof transport system on the vehicle (⇒ Driver's Manual, section on 'Roof Transport System').
- 3 **ONLY for Cayenne (9PA; MY 2003 2010):** Position roof carrier systems on the vehicle.

- 3.1 Vehicles with roof transport system
 - arrow Cut-out in guide rail
 - **1–2** Groove in guide rail for carrier (front)
 - **3–6** Groove in guide rail for carrier (rear)
 - X Control dimension approx. 800 mm
 - 3.1.1 Open side roof transport system caps on the roof transport system carrier.
 - 3.1.2 Fit the front/rear carrier into the large cut-out on the guide rail (⇒ *Roof transport system on the Cayenne (9PA)* -arrow-) and push it forward or back towards the side grooves in the guide rails (⇒ *Roof transport system on the Cayenne (9PA)* -top-).



Roof transport system on the Cayenne (9PA)

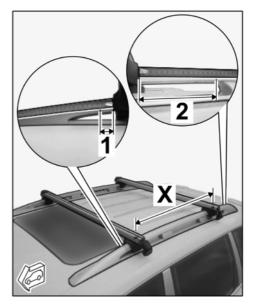
You will feel slight resistance and hear a click at these positions.

- Position of front carrier: front groove (⇒ Roof transport system on the Cayenne (9PA)-1-)
- Position of rear carrier: second groove after the large cut-out (⇒ Roof transport system on the Cayenne (9PA)-4-)
- 3.1.3 Check gap X between the carriers (⇒ Roof transport system on the Cayenne (9PA) -bottom-).
 Gap X: Control value 800 mm +/-5 mm
- 3.1.4 Decide which side (driver's or passenger's side) you want to fit the add-on modules (roof box, bicycle rack, etc.) on and close the cap on the carrier on the opposite side.

This secures the carrier and prevents it from moving lengthways.

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- 3.2 Vehicles with roof rails
 - 1 Front bar/seam dimension
 - 2 Rear bar/seam dimension
 - X Control dimension approx. 800 mm
 - 3.2.1 Loosen front/rear bar, check gaps with respect to the seam and make adjustments if necessary (⇒ *Roof rail bars on the Cayenne (9PA)*).
 - Quertraverse vorn: Control value 25 mm +/-2 mm
 - Quertraverse hinten: Control value 150 mm +/-2 mm



Roof rail bars on the Cayenne (9PA)

- 3.2.2 Bolt both bars securely to the roof rails.
- 3.2.3 Decide which side (driver's or passenger's side) you want to fit the add-on modules (roof box, bicycle rack, etc.) on and close the caps on the opposite side.
- 4 Loosely pre-fitting roof box 520 on the roof transport system

Improper loading and fitting of the roof transport system or add-on modules

- \Rightarrow Never load or fit the roof box on the side of the road.
- ⇒ Load the roof transport system or add-on modules in such a way that the load does not project over the sides of the roof area.
- \Rightarrow We recommend that you put the items you are transporting in the Porsche roof box bags.
- \Rightarrow Secure the load sufficiently to prevent it from shifting during the journey.
- ⇒ Regularly check the roof transport system, add-on modules and load before each journey and during longer journeys (every 300 km/187 mls) to ensure that it is seated correctly and securely on the vehicle.
- \Rightarrow Please remove the roof box if you are not using it.

Incorrect fitting, use or care of the roof box

- Risk of damage to the roof of the vehicle, rear lid and/or roof box
- ⇒ Since the roof box is large, it should always be fitted and removed from the roof transport system by two people.
- \Rightarrow Open the roof box only if the opposite lock is locked.

- ⇒ Distribute the load evenly in the roof box. Make sure that the centre of gravity of the load in the roof box is between both roof racks.
- ⇒ Remove the roof box from the roof of the vehicle before washing the vehicle in an automatic car wash.
- ⇒ Bear in mind the new overall vehicle height when driving through tunnels or under low branches and when driving into garages and multi-storey car parks.
- ⇒ Clean the roof box using soapy water only (without alcohol, chlorine or ammonia additives); other substances could attack and damage the surface.
- ⇒ Do not put stickers on the roof box. The adhesive film can dissolve the surface of the roof box or cause tension cracks.
- ⇒ Occasionally spray the locks of the roof box with a commercially available spray lubricant. The lubricant must not come into contact with the plastic surface of the roof box.
- ⇒ When opening the rear lid for the first time, make sure there is sufficient space between the rear lid and the fitted roof box. Move the roof box forward in direction of travel if necessary.
 - 4.1 Decide which side (driver's/passenger's side) you want to fit the roof box 520 on.
 - 4.2 Open the cap of the roof transport system (front/rear) on this side (⇒ Driver's Manual, section on 'Roof Transport System') and fit roof box 520 on the roof transport system (⇒ Figure 6).
 - 1 Sliding block at T-bolt (M8 x 55)
 - **2** Groove on roof transport sys
 - tem carrier
 - 4.3 Check the position of the next sliding block (T-bolt, M8 x 55) with respect to the groove in the roof transport system carrier and align it as required (\Rightarrow *Figure 6* -**A**-).
 - 4.4 Guide sliding block (T-bolt, M8 x 55) with roof box 520 into the groove on the carrier (front/rear).

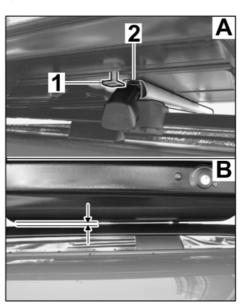


Figure 6

- 4.5 Carefully push roof box 520 at front and rear to the centre of the vehicle until the last two sliding blocks are touching the groove in the roof transport system carrier.
- 4.6 Adjust the position of the last two sliding blocks (T-bolt, M8 x 55) with respect to the groove in the roof transport system by moving them forward or back.

Push roof box 520 evenly towards the centre of the vehicle.

- 4.7 Push roof box 520 forward as far as possible.
- 4.8 Align roof box 520 with respect to the roof transport system and the vehicle.

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- 4.8.1 Sideways, with respect to the longitudinal axis of the vehicle $(\Rightarrow Figure 7)$:
 - Roof box 520, fitted by itself: Symmetrical with respect to the centre of the vehicle/roof transport system
 - Roof box 520 and other carrier systems (e.g. bicycle rack or ski rack): The roof box and carrier systems, as well as the load, must not hit against each other during the journey.
 Roof box 520 and other



Figure 7

carrier systems must NOT project over the surface area of the vehicle.

- 4.8.2 Overhang to the front (windscreen) and rear (rear window/rear lid or tailgate):
 - Y Imaginary line to the rain sensor
 - X Gap to roof box/rear lid or tailgate

The roof box 520 on the roof transport system should overhang by the same amount at the front and rear. Please note the following points:

• Overhang to the front: Imaginary line to the rain sensor (if fitted near the top of the windscreen) should not be exceeded.

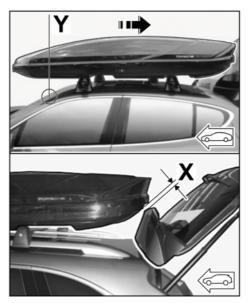


Figure 8

The function of the rain sensor can be restricted in some cases.

- Overhang to the rear: Gap "X" must be maintained when the rear lid or tailgate is open fully.
- 4.8.3 Carefully open the rear lid/tailgate of the vehicle and adjust gap "X" with respect to the roof box 520 (\Rightarrow *Figure 8*).

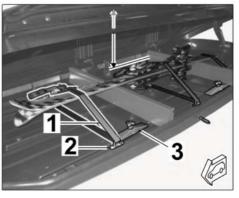
ONLY for vehicles with (powerlift) tailgate/rear lid: Set the opening angle (opening height) of the rear lid (\Rightarrow Driver's Manual, 'Adjusting the opening height of the tailgate' in section on 'Tailgate'). 4.9 Open roof box 520 on alternate sides and tighten the four M8 butterfly nuts.

When doing this, make sure the pins (underside of clamping piece) are seated correctly in the perforated strip (see Step 1.2).

- 4.10 Close the caps on the roof transport system.
- 5 Loading roof box 520
 - 1 Tension strap
 - 2 Eyelets on the floor of the roof box 520
 - **3** Clamping piece
 - 5.1 Feed the tension strap through the eyelets on the floor of the roof box 520.

Fit other tension straps in the same way, if necessary.

5.2 Load roof box 520 and secure the load with tension straps.







Information

Make sure there is enough space between the load (e.g. attachment point for skis) and the floor and roof box lid. Re-position the load or skis in the roof box if necessary.

5.3 Carefully close the lid of the roof box 520.



Information

The key can be removed only if the roof box is locked.

- 5.4 Lock roof box 520 by turning the key anti-clockwise and remove the key.
- 6 Removing roof box 520 from the roof transport system
 - 6.1 Open roof box 520 and empty it completely.
 - 6.2 Loosen the four M8 butterfly nuts slightly.
 - 6.3 Open the side cap on the roof transport system (front/rear) on one side of the vehicle (\Rightarrow Driver's Manual, section on 'Roof Transport System').
 - 6.4 With the help of a second person, carefully pull roof box 520 sideways out of the carrier bars and remove it from the vehicle.
 - 6.5 Lock roof box 520, clean it if necessary (observe warning notes) and store it lying flat in a suitable location.
 - 6.6 Close the side cap on the roof transport system (front/rear) (⇒ Driver's Manual, section on 'Roof Transport System').